- 14. Secure fuel pump assembly to crankcase with 3 screws.
- 15. Install check unit adaptor to bracket over swivel pin and secure with 2 new screws (10-28714).
- 16. Install new carburetor with filter (1333-1609A4) on engine, using new gasket (27-20478).
- 17. Connect new long fuel line (32-23837) to fuel filter, then to fuel pump outlet.
- IMPORTANT: Be sure that all fuel line connections are tight!
 - 18. Remove 2 screws and connector retainer on outside of port side cowl.
 - 19. Remove 2 screws, receptacle connector, fuel lines and filter from inside port cowl.

- 20. Reassemble port cowl and starter housing to powerhead.
- 21. Connect throttle wire to carburetor.

NOTE: Operate engine without starboard cowl and shield. If a Mark 20H, equipped with carburetor conversion kit, has a tendency to flood or "overload" when running in choppy water, it can be corrected by installing a 1399-1138 inlet needle and seat in carburetor and replacing fuel pump cover (23008, with only one pressure hole). This reduces fuel pump pressure to carburetor. Any tendency to run lean at part throttle in turns can be corrected by enriching low speed needle valve setting to approximately $2\frac{1}{2}$ turns open and by adding a spray shield in front of carburetor.

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