

## Repair Manuals from SELOC.

1	SAFETY		INTAKE MANIFOLD	
	INTRODUCTION		V6 OR V8 ENGINE	3-23
	INTRODUCTION	1-1 1-1	EVUATICE MANIEOLD	
	CLEANING, WAXING, POLISHING CONTROLLING CORROSION	1-1	EXHAUST MANIFOLD V6 OR V8 ENGINE	3-24
	PROPELLERS	1-1	VO OR VO ENGINE	3-24
	FUEL SYSTEM	1-8	ROCKER ARM SERVICE	3-25
	LOADING	1-10	ROCKER ARM SERVICE	J-4.
	HORSEPOWER	1-10	CYLINDER HEAD	
	FLOTATION	1-11	Removal/Installation	
	EMERGENCY EQUIPMENT	1-13	In-line Pushrod Engine	3-25
	COMPASS	1-15	Removal/Installation	
	POWER STEERING SYSTEM	1-18	Single OHC Engine	3-28
	ANCHORS	1-18	Removal/Installation	
	MISCELLANEOUS EQUIPMENT	1-18	Double OHC (DOHC)Engine	3-29
	BOATING ACCIDENT REPORTS	1-19	Removal/Installation	
	NAVIGATION	1-19	V6 or V8 Engine	3-33
2	TUNING		Head Reconditioning	
			Disassembling	3-34
	INTRODUCTION	2-1	Valve Guides	3-36
	TUNING FOR PERFORMANCE	2-1	Valve Springs	3-36
	MECHANICAL TASKS	2-1	Valves	3-37
	IGNITION	2-5	Hydraulic Lifters	3-38
	FUEL SYSTEM	2-9	Valve Seats	3-38
_			Head Assembling	3-40
3	ENGINE			
			CAMSHAFT SERVICE	
	GENERAL PRINCIPLES	3-1	In-Line Pushrod Engine	3-41
	CHAPTER ORGANIZATION	3-3	Single OHC Engine	3-44
	TROUBLESHOOTING CHECK	3-4	Double OHC (DOHC) Engine	3-49
	ENGINE REMOVAL	3-8	V6 and V8 Engines	3-53
	ENGINE INSTALLATION	3-12	VALVE LASH ADJUSTMENT	
	INTAKE/EXHAUST MANIFOLD			3-55
	IN-LINE ENGINES	3-16	In-Line Pushrod Engine Single OHC Engine	3-55
	INTAKE & EXHAUST MANIFOLDS	J-10	Double OHC (DOHC) Engine	3-57
	DOUBLE OHC (DOHC) ENGINE	3-17	GMC V6 and V8 Engines	3-57
	Exhaust Manifold Removal	3-18	Ford V8 Engines	3-58
	Intake Manifold Removal	3-19	- ora . o mightoo	
	Cleaning & Inspecting	3-20	TIMING BELT SERVICE	
	Intake Installation	3-20	Single OHC Engine	3-59
	Exhaust Installation	3-21	Double OHC (DOHC) Engine	3-63

3	ENGINE (Continued)		SOLEX SIDE-DRAFT	4-25
			Description & Operation	4-25
	TIMING CHAIN SERVICE		Removal & Disassembling	4-25
	V6 and V8 Engines	3-65	Cleaning & Inspecting	4-28
	PISTON, RING, AND		Assembling	4-28
	ROD SERVICE	3-68		
			ROCHESTER 2GC	4-33
	CRANKSHAFT AND		Disassembling	4-33
	MAIN BEARINGS	3-78	Cleaning & Inspecting	4-36
	Pushrod and OHC Engines	3-81	Assembling	4-36
	V6 and V8 Engines	3-88	Bench Adjustments	4-39
	OIL PUMP SERVICE		ROCHESTER 4MV	4-41
	Pushrod and OHC Engines	3-91	Description	4-41
	V6 and V8 Engines	3-93	Disassembling	4-45
	· ·		Cleaning & Inspecting	4-47
4	FUEL		Bench Adjustments	4-51
	INTRODUCTION	4-1	HOLLEY CARBURETORS	
	Single Diaphragm Pump	4-1	2300 - TWO-BARREL	
	Dual-Diaphragm Pump	4-1 4-1	4150, 4160 & 4011 - FOUR-BARREI	. 4-55
	TROUBLESHOOTING	4-1 4-1	Description	4-55
		4-1 4-2	Disassembling Model 2300,	
	Rough Engine Idle		4150 & 4160	4-61
	Excessive Fuel Consumption	4-3	Cleaning & Inspecting	4-62
	Engine Surge	4-3	Assembling	4-64
	FUEL LINE AND	4. 2	Tuning Adjustments	4-67
	FUEL PUMP TESTS	4-3	Disassembling - Model 4011	4-70
	Fuel Line Test	4_4		4-77
	Fuel Pump Tests	4_4	Cleaning & Inspecting	
	Pump Pressure Test	4-5	Assembling	4-79
	Pump Volume Test	4-5	Tuning Adjustments	4-86
	VOLVO FUEL PUMP SERVICE	4-5	CARBURETOR SPECIFICATIONS	4-90
	Removal	4-5		
	Disassembling	4-6	5 IGNITION	
	Cleaning & Inspecting	4-7		
	Assembling	4-7	DESCRIPTION	5-1
	6		Ballast Resistor	5-2
	CARTER FUEL PUMP SERVICE	4-10	Ignition Timing	5-2
	Removal	4-10	IGNITION TROUBLESHOOTING	5-3
	Installation	4-10	Compression	5-3
			System Tests	5-3
	FUEL SYSTEM ACCESSORIES	4-11	Voltage Tests	5-6
	Fuel Filter Replacement	4-11	SPARK PLUG TROUBLESHOOTING	5-9
	Flame Arrester	4-11	Evaluation	5-10
	riame Arrester	7-11	Polarity Check	5-12
	CARBURETORS		DISTRIBUTOR SERVICE	5-12
		4-11	DISTRIBUTOR REMOVAL	5-14
	Introduction	4-11 4-12	Bosch	5-14
	"Sour" Fuel	4-12	Mallory	5-14
	COLEV DOWNDD FOT	. 10	Autolite/Prestolite	5-14
	SOLEX DOWNDRAFT	4-12	Admite/Flestonie	J-14
	Description & Operation	4-12	BOSCH DISTRIBUTOR SERVICE	5-14
	Removal & Disassembling	4-13		
	Cleaning & Inspecting	4-17	Disassembling	5-14
	Assembling	4-17	Cleaning and Inspecting	5-16
	Adjustments	4-23	Assembling	5-17

5	IGNITION (Continued)		SERVICING CHARGING SYSTEM	
	HILL ON V DIGMENT CONTROL OF THE CON		WITH SEPARATE REGULATOR	
	MALLORY DISTRIBUTOR SERVICE		PRESTOLITE	6-16
	Removal & Disassembling	5-19	Disassembling	6-16
	Cleaning & Inspecting	5-19	Cleaning & Testing	6-16
	Assembling	5-21	SERVICING CHARGING SWEETER	
	AllTOLITE INDECTOLIST		SERVICING CHARGING SYSTEM	
	AUTOLITE/PRESTOLITE	5-22	WITH INTEGRAL REGULATOR	
	Disassembling	5-22	PRESTOLITE	6-18
	Cleaning & Inspecting	5-23	Disassembling	6-19
	Assembling	5-25	Cleaning & Testing	6-19
	ADJUSTING POINT GAP		SERVICING CHARGING SYSTEM	
	ALL DISTRIBUTORS	5-25	WITH SEPARATE REGULATOR	
	DISTRIBUTOR INSTALLATION	5-27	SEV MARCHAL ALTERNATOR	6-21
	Adjusting the Dwell	5-28	Removal & Disassembling	6-21
	Adjusting Ignition Timing	5-29	Bench Testing	6-21
	,		Assembling & Installation	6-24
	RENIX ELECTRONIC IGNITION		_	
	SYSTEM MODEL AQ171 SERIES	5-30	SERVICING CHARGING SYSTEM	
	Description & Operation	5-30	WITH INTEGRAL REGULATOR	
	Checking Renix System	5-32	DELCOTRON	6-25
	Troubleshooting Renix	5-32	Disassembling	6-26
	•		Cleaning & Testing	6-26
	STANDARD ELECTRONIC IGNITION	N	-	
	SYSTEM — Late Model V6 & V8	5-35	SERVICING CHARGING SYSTEM	
	Description	5-35	WITH INTEGRAL REGULATOR	
	Operation	5-36	MOTOROLA	6-28
	Troubleshooting	5-36	Disassembling	6-31
	•		Cleaning & Testing	6-31
5	ELECTRICAL			
			SERVICING CHARGING SYSTEM	
	INTRODUCTION	6-1	WITH INTEGRAL REGULATOR	
	BATTERIES	6-1	VALEO	6-34
	Construction	6-2	Troubleshooting	6-34
	Location	6-2	Removal	6-35
	Service	6-2	Cleaning & Testing Brushes	6-36
	Jumper Cables	6-5	Alternator Testing	6-36
	Storage	6-5	Assembling & Installation	6-39
	Dual Battery Installation	6-5		
			CRANKING SYSTEM	6-40
	GAUGES AND LIGHTS	6-7	Troubleshooting	6-40
	Constant Voltage System	6-7	ALITOLITE OD ANIZOLO MOTOD	
	Oil & Temp. Gauges	6-7	AUTOLITE CRANKING MOTOR	6-44
	Warning Lights	6-7	Disassembling	6-44
	Thermomelt Sticks	6-8	Cleaning & Inspecting	6-45
	Fuel Gauges	6-8	Bench Testing	6-45
	Tachometer	6-10	Assembling	6-47
	HORNS	6-11	PRESTOLITE CRANKING MOTOR	6-48
	·- <u>-</u>	~-II	Disassembling	6-48
	CHARGING SYSTEM	6-11	Cleaning & Inspecting	6-49
	Alternator Description	<b>11</b>	Assembling	6-49
		6-12	·	
	Alternator Protection	O-12	BOSCH CRANKING MOTOR	6-51
		6-13	Removal	6-51
		6-13	Tests	6-52

6	ELECTRICAL (Continued)			DUOPROP	0 (1
				LOWER UNIT	8-63
	BOSCH CRANKING MTR. (Con	t.)		Propeller Service	8-63
	Disassembling	6-53		Propeller Removal	8-63
	Cleaning & Inspecting	6-55		Propeller Installation	86 <i>5</i>
	Assembling	6-56		Preparation for Service	8-67
	Testing Completed Work	6-59		Disassembling	8-68
	Installation	6-59		Cleaning & Inspecting	8-75
				Assembling	8-77
	DELCO CRANKING MOTOR	6-62		Shim Calculations	8-79
	Servicing & Testing	6-62		Assembling Continues	8-83
	Assembling	6-64		Checking Backlash	8-87
7	COOLING		9 1	TILT/TRIM	
	DESCRIPTION	7-1		INTRODUCTION	9-1
	"RAW" WATER STRAINER	7-4		Tilt	9-1
	HEAT EXCHANGER	7-5		Trim	9-1
	"RAW" WATER PUMP	7-7		TROUBLESHOOTING	9-2
	THERMOSTAT	7-9			
	OIL COOLER	7-9		TILT SYSTEM SERVICE	
				Removal & Disassembling	9-4
8	STERN DRIVE			Cleaning & Inspecting	9-9
				Assembling & Installation	9-9
	INTRODUCTION	8-1		TRULENCTELL CERVICE	
	Operation	8-1		TRIM SYSTEM SERVICE	0.12
	TROUBLESHOOTING	8-2		Removal & Disassembling	9-13
	Stern Drive Noises	8-2		Cleaning & Inspecting	9-14
	Service Precautions	8-3		Assembling & Installation	9-15
	PROPELLER SERVICE	8-3		TOUL CENTED CEDVICE	
	Removal	8-3		TRIM SENDER SERVICE	
	"Frozen" Propeller	8-4		Replace Wire	9-16
	Change Propeller Rotation	8-5			
	Retaining Pawl Adjustment	8-5	10	STEERING	
	Propeller Installation	8-6		DECORIDATON	10.1
				DESCRIPTION	10-1
	STERN DRIVE			SERVO VALVE ADJUSTMENT	10-3
	Removal	8-8		POWER STEERING COOLER	10-4
	Installation	8-10		POWER STEERING KIT	10-4
	UPPER GEAR ASSEMBLY	8-12	11	MAINTENANCE	
	Disassembling	8-13			
	Cleaning & Inspecting	8-19		IN-SEASON MAINTENANCE	11-1
	Assembling	8-21		Before Starting - First Time	11-1
				Every 2 Weeks	11-1
	INTERMEDIATE HOUSING			Every 50 Hours	11-1
	Disassembling	8-36		Every 100 Hours	11-4
	Cleaning & Inspecting	8-41		Retaining Pawl Adjustment	11-5
	Assembling	8-42		OFF-SEASON STORAGE	11-5
	1135CHIDTING	•		PRE-SEASON PREPARATION	11-8
	STANDARD PROPELLER			ADJUSTING BOAT TRIM	11-10
	LOWER UNIT	8-47		ADJUSTING TRIM TAB	11-10
	Preparation	8-47		FIBERGLASS HULLS	11-10
	Disassembling	8-48		BELOW WATERLINE SERVICE	11-11
	Cleaning & Inspecting	8- <i>5</i> 2			
	Assembling	8- <i>5</i> 4		GIMBAL HOUSING EXPLODED	
	EXTENSIONS	8-62		DRAWING	11-12
	merging and a fluid half a floor				

## **APPENDIX**

		Engine AQ190A & 240A	A-49
METRIC CONVERSION CHART	A-1		
DRILL SIZE CONVERSION CHART	A-2	Complete AQ205, AQ211A, AQ2	•
REPLACEMENT PISTONS		AQ271C & AQ311A & B	A-50
AQ125 AND AQ145 ENGINES	A-3	28 1-1 691	
VALVE ADJUSTING KIT		Model 431	A-51
AQ125 AND AQ145 ENGINES	A-3	Testment Devil & COOKED	
TUNE-UP ADJUSTMENTS	A-4	Instrument Panel AQ200AB & AQ290A with ammeter	A-52
ENGINE SPECIFICATIONS		T ACCOUNT ACCOUNT	
4-Cylinder OHC		Engine AQ200AB, AQ225AB,	
AQ120B, AQ125A, AQ140A,		& AQ290A with ammeter	A-53
AND AQ145A	A-8	Instrument Denet A 0200 AB	
		Instrument Panel AQ200AB,	
4-Cylinder OHC & DOHC		AQ225AB & AQ290A with	A 5/2
AQ125B, AQ131A, AQ145B,		voltmeter	A-54
AQ151A, AND AQ171A	A-14	Engine ACCOMAR ACCOSAR	
		Engine AQ200AB, AQ225AB	
4- & 6-Cylinder In-Line		& AQ290A with voltmeter	A-55
AQ105A, AQ115A, AQ130A,		Camplete A0200C A0225C	
B, C & D, AQ165A,		Complete AQ200C, AQ225C,	A 50
and AQ170A, B & C	A-20	& AQ225A with ammeter	A-56
CMC VC AO175A	A 25	Complete AO200C AO225C,	
GMC V6 AQ175A	A-25	& AQ225A with voltmeter	A-57
GMC V6 Model 431	A-28	a riquesti with volumeter	11-37
GMC V6 Model 431 GMC V6 305CID, 307CID,	A-20	Instrument Panel AQ280A	
350CID & 454CID	A-32	& AQ225A	A-58
JUCID & 4J4CID	N-32		
Ford V8 AQ190A & AQ240A	A-37	Engine AQ280 A & AQ225 A	A-59
1 014 10 11012011 & 11024011	11-27		
HOLLEY CARBURETOR SPECS.	A-41	Complete Model 740	A-60
TORQUE SPECS, AQ190A		Instrument Panel with ammeter	
AND AQ240A	A-41	and with voltmeter	
·		AQ200D, AQ225D, AQ260A	
WIRE IDENTIFICATION DWGS.		& D, AQ290A, and all other	
AQ105A, AQ115A,		GMC V6, V8, and Ford V8	A-61
AQ130A, B, C, & D,			
AQ165A, & AQ170A	A-42	Power Tilt USA	A-62
		December 11 Augustica	
Complete AQ120B, AQ125A		Power Tilt - all except USA	A-63
& B, AQ140A, AQ145A & B	A-43	m	
		Power Trim Single Station	
Complete AQ131A, AQ151A		with trim gauge and	
& B	A-44	trim limit switch	A-64
		Power Trim Dual Station	
Complete AQ171A	A-45		
0 1		with trim gauge and trim limit switch	A-65
Complete AQ175A	A-46	ti iiii iiiiit switch	Λ-07
Forty Model Accord Accord		Power Trim Late Type	
Early Model AQ200D, AQ225D,	A 1:7	Single Station with	
AND AQ255D	A-47	trim gauge and trim	
Instrument Panel AQ190A & AQ240A with voltmeter	A-48	limit switch	A-66
or vide and with sorthlefet	<b>∩~~0</b>		