



Presents

Repair Manuals from

SELOC.

Contents of this manual:

1	GENERAL INFORMATION, SAFETY AND TOOLS	HOW TO USE THIS MANUAL	1-2
		BOATING SAFETY	1-4
		BOATING EQUIPMENT (NOT REQUIRED BUT RECOMMENDED)	1-10
		SAFETY IN SERVICE	1-12
		TROUBLESHOOTING	1-13
		SHOP EQUIPMENT	1-16
		TOOLS	1-18
		FASTENERS, MEASUREMENT, AND CONVERSIONS	1-26
		SPECIFICATIONS	1-27
		<hr/>	
2	MAINTENANCE & TUNE-UP	ENGINE MAINTENANCE	2-2
		BOAT MAINTENANCE	2-7
		TUNE-UP	2-11
		SPRING COMMISSIONING CHECKLIST	2-32
		WINTER STORAGE CHECKLIST	2-32
		SPECIFICATIONS	2-34
<hr/>			
3	FUEL SYSTEM	FUEL AND COMBUSTION	3-2
		FUEL SYSTEM	3-3
		TROUBLESHOOTING	3-8
		CARBURETOR SERVICE	3-11
		REED VALVE SERVICE	3-26
		FUEL PUMP SERVICE	3-28
		ELECTRONIC FUEL INJECTION	3-33
		SPECIFICATIONS	3-52
<hr/>			
4	IGNITION & ELECTRICAL SYSTEMS	UNDERSTANDING AND TROUBLESHOOTING	
		ELECTRICAL SYSTEMS	4-2
		BREAKER POINTS IGNITION (MAGNETO IGNITION)	4-7
		CAPACITOR DISCHARGE IGNITION (CDI SYSTEM)	4-11
		CHARGING CIRCUIT	4-38
		STARTING CIRCUIT	4-44
		SPECIFICATIONS	4-50
		WIRING DIAGRAMS	4-51
<hr/>			
5	OIL INJECTION	OIL INJECTION SYSTEM	5-2
		COOLING SYSTEM	5-11
		WARNING SYSTEMS	5-14
		OVERHEAT WARNING SYSTEM	5-18

CONTENTS

ENGINE MECHANICAL 6-2
FLYWHEEL 6-2
POWERHEAD MECHANICAL 6-6
POWERHEAD RECONDITIONING 6-32
SPECIFICATIONS 6-36

POWERHEAD

6

LOWER UNIT 7-2
JET DRIVE 7-47

LOWER UNIT

7

GAS ASSISTED TILT 8-2
MANUAL TILT 8-2
POWER TILT 8-3
POWER TRIM/TILT 8-6

TRIM & TILT

8

REMOTE CONTROL BOX 9-2
TILLER HANDLE 9-7

REMOTE CONTROLS

9

HAND REWIND STARTER 10-2
OVERHEAD TYPE STARTER 10-3
BENDIX TYPE STARTER 10-11

HAND REWIND STARTER

10

MASTER INDEX 10-15

MASTER INDEX

2-STROKE OIL	2-2	RECTIFIER	4-37
FILLING	2-2	REGULATOR	4-37
OIL RECOMMENDATIONS	2-2	SYSTEM TESTING	4-14
ADDITIONAL INPUTS	3-49	CARBURETION	3-3
AIR TEMP SENSOR	3-39	BASIC FUNCTIONS	3-5
REMOVAL & INSTALLATION	3-39	CARBURETOR CIRCUITS	3-4
TESTING	3-39	DUAL-THROAT CARBURETORS	3-6
AIR/OIL MIXING VALVE	5-7	GENERAL INFORMATION	3-3
REMOVAL & INSTALLATION	5-7	REMOVING FUEL FROM THE SYSTEM	3-6
ALTERNATOR (STATOR)	4-40	CARBURETOR SERVICE	3-11
CURRENT OUTPUT TEST	4-40	DT2 & DT2.2	3-11
VOLTAGE DROP TEST	4-40	DT4 & DT5Y	3-13
ATMOSPHERIC PRESSURE SENSOR	3-39	DT6 & 1988 DT8	3-14
REMOVAL & INSTALLATION	3-40	DT9.9, DT15 & 1989-97 DT8	3-16
TESTING	3-40	DT20 TO DT85, DT115 & DT140	3-17
BASIC ELECTRICAL THEORY	4-2	THROTTLE VALVE SWITCH	3-25
HOW ELECTRICITY WORKS	4-2	V4 & V6 POWERHEADS	3-22
OHM'S LAW	4-2	CDI UNIT	4-28
BASIC OPERATING PRINCIPLES	1-13	DESCRIPTION & OPERATION	4-28
2-STROKE MOTORS	1-13	REMOVAL & INSTALLATION	4-34
4-STROKE MOTORS	1-15	TESTING	4-28
COMBUSTION	1-16	CHARGING CIRCUIT	4-38
BATTERY		ALTERNATOR (STATOR)	4-40
CABLES	2-11, 4-43	BATTERY	4-40
CHARGERS	2-10, 4-43	DESCRIPTION & OPERATION	4-38
CLEANING	2-9	TROUBLESHOOTING	4-39
CONSTRUCTION	4-41	CHEMICALS	1-17
LOCATION	4-41	CLEANERS	1-18
MARINE	4-40	GENERAL INFORMATION	1-17
RATINGS	4-41	LUBRICANTS & PENETRANTS	1-17
SAFETY PRECAUTIONS	2-10, 4-43	SEALANTS	1-17
SERVICE	4-41	COMBUSTION	3-3
SPECIFIC GRAVITY	2-9	ABNORMAL COMBUSTION	3-3
STORAGE	4-44	FACTORS AFFECTING COMBUSTION	3-3
TERMINALS	2-10, 4-43	GENERAL INFORMATION	3-3
BEARINGS	6-45	COMPASS	1-10
INSPECTION	6-45	COMPASS PRECAUTIONS	1-11
BENDIX TYPE STARTER	10-11	INSTALLATION	1-11
DT5, DT6 & DT8	10-11	SELECTION	1-10
DT20, DT25 & DT28	10-12	COMPRESSION CHECK	2-11
BLEEDING	5-3	CHECKING COMPRESSION	2-11
BOAT MAINTENANCE	2-7	GENERAL INFORMATION	2-11
BATTERY	2-8	LOW COMPRESSION	2-12
FIBERGLASS HULLS	2-7	CONDENSER	4-10
INSIDE THE BOAT	2-7	DESCRIPTION & OPERATION	4-10
TRIM TABS, ANODES AND LEAD WIRES	2-7	REMOVAL & INSTALLATION	4-10
BOATING EQUIPMENT (NOT REQUIRED BUT RECOMMENDED)	1-10	TESTING	4-10
ANCHORS	1-10	CONNECTING RODS	6-42
BAILING DEVICES	1-10	INSPECTION	6-42
COMPASS	1-10	COOLING SYSTEM	5-11
FIRST AID KIT	1-10	DESCRIPTION & OPERATION	5-11
OAR/PADDLE (SECOND MEANS OF PROPULSION)	1-10	THERMOSTAT	5-13
TOOLS AND SPARE PARTS	1-12	TROUBLESHOOTING	5-12
VHF-FM RADIO	1-10	WATER PUMP	5-12
BOATING SAFETY	1-4	CRANKSHAFT	6-43
COURTESY MARINE EXAMINATIONS	1-10	INSPECTION	6-44
GENERAL INFORMATION	1-4	CYLINDER BLOCK & HEAD	6-36
REGULATIONS FOR YOUR BOAT	1-4	INSPECTION	6-37
REQUIRED SAFETY EQUIPMENT	1-5	CYLINDER BORES	6-37
BREAKER POINTS	4-8	INSPECTION	6-37
POINT GAP ADJUSTMENT	4-8	REFINISHING	6-38
REMOVAL & INSTALLATION	4-9	CYLINDER WALL TEMP SENSOR	3-37
TESTING	4-8	REMOVAL & INSTALLATION	3-39
BREAKER POINTS IGNITION (MAGNETO IGNITION)	4-7	TESTING	3-39
BREAKER POINTS	4-8	DETERMINING POWERHEAD CONDITION	6-32
CONDENSER	4-10	GENERAL INFORMATION	6-32
DESCRIPTION & OPERATION	4-7	PRIMARY COMPRESSION TEST	6-32
IGNITION COIL	4-10	SECONDARY COMPRESSION TEST	6-33
SYSTEM TESTING	4-8	ELECTRICAL COMPONENTS	4-2
BUY OR REBUILD?	6-33	CONNECTORS	4-4
CAPACITOR DISCHARGE IGNITION (CDI) SYSTEM	4-11	GROUND	4-3
CDI UNIT	4-28	LOAD	4-3
DESCRIPTION & OPERATION	4-11	POWER SOURCE	4-2
IGNITION COILS	4-25	PROTECTIVE DEVICES	4-3
PULSAR/CHARGING/GEAR COUNTER COILS	4-14	SWITCHES & RELAYS	4-3

10-16 MASTER INDEX

WIRING & HARNESSSES	4-3	TESTING	3-47
ELECTRICAL SYSTEM PRECAUTIONS	4-7	FUEL PUMP	3-28
ELECTRONIC FUEL INJECTION	3-33	EXPLODED VIEWS	3-29
ADDITIONAL INPUTS	3-49	HIGH PRESSURE (EFI)	3-48
AIR TEMP SENSOR	3-39	OVERHAUL	3-28
ATMOSPHERIC PRESSURE SENSOR	3-39	REMOVAL & INSTALLATION	3-28
CYLINDER WALL TEMP SENSOR	3-37	FUEL PUMP SERVICE	3-28
DESCRIPTION & OPERATION	3-33	DIAPHRAGM TYPE FUEL PUMPS	3-28
ENGINE SPEED SENSOR	3-46	FUEL SYSTEM	3-3
FUEL INJECTORS	3-46	CARBURETION	3-3
FUEL PRESSURE REGULATOR	3-47	FUEL PUMP	3-7
GEAR COUNTER COIL	3-46	FUEL/WATER SEPARATOR	2-5
HIGH PRESSURE FUEL PUMP	3-48	GAS ASSISTED TILT	8-2
PULSER COIL	3-46	DESCRIPTION & OPERATION	8-2
SELF DIAGNOSTIC SYSTEM	3-49	GAS ASSIST DAMPER	8-2
THROTTLE VALVE SENSOR	3-40	GAS ASSIST DAMPER	8-2
ELECTRONIC IGNITION	4-37	REMOVAL & INSTALLATION	8-2
DESCRIPTION & OPERATION	4-37	TESTING	8-2
WARNING SYSTEMS	4-37	GEAR COUNTER COIL	3-46
ELECTRONIC TOOLS	1-23	TESTING	3-46
BATTERY CHARGERS	1-23	HAND REWIND STARTER	10-2
BATTERY TESTERS	1-23	DESCRIPTION & OPERATION	10-2
GAUGES	1-24	TROUBLESHOOTING	10-2
MULTI-METERS (DVOMS)	1-23	HAND TOOLS	1-19
EMERGENCY STOP SWITCH		BREAKER BARS	1-20
REMOTE CONTROL BOX	9-4	HAMMERS	1-22
TILLER HANDLE	9-9	PLIERS	1-21
ENGINE MAINTENANCE	2-2	SCREWDRIVERS	1-21
2-STROKE OIL	2-2	SOCKET SETS	1-19
FUEL FILTER	2-4	TORQUE WRENCHES	1-20
FUEL/WATER SEPARATOR	2-5	WRENCHES	1-21
LOWER UNIT	2-2	HOW TO USE	1-2
PROPELLER	2-6	AVOIDING THE MOST COMMON MISTAKES	1-3
SERIAL NUMBER IDENTIFICATION	2-2	AVOIDING TROUBLE	1-2
TRIM/TILT & PIVOT POINTS	2-6	CAN YOU DO IT?	1-2
ENGINE MECHANICAL	6-2	DIRECTIONS AND LOCATIONS	1-2
THE TWO-STROKE CYCLE	6-2	GENERAL	1-2
ENGINE SPEED SENSOR	3-46	MAINTENANCE OR REPAIR?	1-2
TESTING	3-46	PROFESSIONAL HELP	1-3
ENGINE START SWITCH	9-10	PURCHASING PARTS	1-3
REMOVAL & INSTALLATION	9-10	WHERE TO BEGIN	1-2
TESTING	9-10	IGNITION COIL(S)	
ENGINE STOP SWITCH		BREAKER POINT	4-10
REMOTE CONTROL BOX	9-4	CDI	4-25
TILLER HANDLE	9-9	IGNITION SWITCH	9-5
FASTENERS, MEASUREMENTS AND CONVERSIONS	1-26	REMOVAL & INSTALLATION	9-5
BOLTS, NUTS AND OTHER THREADED RETAINERS	1-26	TESTING	9-5
STANDARD AND METRIC MEASUREMENTS	1-27	IGNITION SYSTEM	2-16
TORQUE	1-27	JET DRIVE	7-47
FLYWHEEL	6-2	DESCRIPTION & OPERATION	7-47
DT2 & DT2.2	6-2	JET DRIVE ASSEMBLY	7-47
DT4, DT5Y, DT6 & DT8	6-3	MODEL IDENTIFICATION & SERIAL NUMBERS	7-47
DT9.9 & DT15	6-4	JET DRIVE ASSEMBLY	7-47
DT20, DT25 & DT30	6-4	ASSEMBLY	7-54
DT35 & DT40	6-5	CABLE ALIGNMENT & FREE PLAY	7-50
DT55, DT65, DT75 & DT85	6-5	CLEANING & INSPECTION	7-52
DT115, DT140 & V4	6-6	DISASSEMBLY	7-52
V6	6-6	INSTALLATION	7-49
FUEL	3-2	NEUTRAL STOP ADJUSTMENT	7-51
ALCOHOL-BLENDED FUELS	3-2	REMOVAL	7-47
HIGH ALTITUDE OPERATION	3-2	SHIMMING THE JET IMPELLER	7-55
OCTANE RATING	3-2	TRIM ADJUSTMENT	7-52
RECOMMENDATIONS	3-2	WATER PUMP ASSEMBLY	7-55
THE BOTTOM LINE W/FUELS	3-2	LOWER UNIT	
VAPOR PRESSURE & ADDITIVES	3-2	DRAINING AND FILLING	2-3
FUEL AND COMBUSTION	3-2	GENERAL INFORMATION	7-2
COMBUSTION	3-3	LOWER UNIT - NO REVERSE GEAR	7-3
FUEL	3-2	LOWER UNIT - REVERSE GEAR	7-4
FUEL FILTER	2-4	OIL RECOMMENDATIONS	2-3
RELIEVING FUEL SYSTEM PRESSURE	2-4	PROPELLER	7-3
REMOVAL & INSTALLATION	2-5	SHIFTING PRINCIPLES	7-2
FUEL INJECTORS	3-46	TROUBLESHOOTING THE LOWER UNIT	7-2
TESTING	3-46	LOWER UNIT OVERHAUL	7-7
FUEL PRESSURE REGULATOR	3-47	DT2 (FORWARD ONLY)	7-7
REMOVAL & INSTALLATION	3-47	DT4 & DT5Y	7-10

DT6 & DT8	7-12	TILT MOTOR & PUMP	8-4
DT9.9 & DT15	7-15	TILT SWITCH	8-6
DT20, DT25 & DT30	7-20	TROUBLESHOOTING	8-4
DT35 & DT40	7-24	POWER TRIM/TILT	8-6
DT55 & DT65	7-28	DESCRIPTION & OPERATION	8-6
DT75 & DT85	7-33	TRIM/TILT CYLINDER	8-13
DT115 & DT140	7-40	TRIM/TILT MOTOR	8-10
V4 & V6	7-43	TRIM/TILT PUMP	8-8
LOWER UNIT - NO REVERSE GEAR	7-3	TRIM/TILT RELAY	8-16
REMOVAL & INSTALLATION	7-3	TRIM/TILT SWITCH	8-15
LOWER UNIT - WITH REVERSE GEAR	7-4	TROUBLESHOOTING	8-8
REMOVAL & INSTALLATION	7-4	POWERHEAD MECHANICAL	6-6
MANUAL TILT	8-2	DT2 & DT2.2	6-6
DESCRIPTION & OPERATION	8-2	DT4 & DT5Y	6-9
SERVICING	8-2	DT6 & DT8	6-11
MEASURING TOOLS	1-24	DT9.9 & DT15	6-14
DEPTH GAUGES	1-26	DT20, DT25 & DT30	6-18
DIAL INDICATORS	1-25	DT35 & DT40	6-19
MICROMETERS & CALIPERS	1-24	DT50	6-21
TELESCOPING GAUGES	1-26	DT55 & DT65	6-23
NEUTRAL START SWITCH	9-4	DT75 & DT85	6-26
REMOVAL & INSTALLATION	9-4	DT115 & DT140	6-28
TESTING	9-4	V4	6-29
OIL FLOW SENSOR	5-17	V6	6-31
CLEANING & INSPECTION	5-17	POWERHEAD OVERHAUL TIPS	6-34
REMOVAL & INSTALLATION	5-17	CAUTIONS	6-34
TESTING	5-17	CLEANING	6-35
OIL INJECTION SYSTEM	5-2	GENERAL INFORMATION	6-34
AIR/OIL MIXING VALVE	5-7	REPAIRING DAMAGED THREADS	6-35
BLEEDING	5-3	TOOLS	6-34
DESCRIPTION & OPERATION	5-2	POWERHEAD PREPARATION	6-36
OIL LINES	5-5	POWERHEAD RECONDITIONING	6-32
OIL PUMP	5-4	BEARINGS	6-45
OIL PUMP CONTROL ROD	5-9	BUY OR REBUILD?	6-33
OIL PUMP DISCHARGE RATE	5-7	CONNECTING RODS	6-42
OIL TANK	5-3	CRANKSHAFT	6-43
TROUBLESHOOTING	5-2	CYLINDER BLOCK & HEAD	6-36
OIL LEVEL SENSOR	5-16	CYLINDER BORES	6-37
REMOVAL & INSTALLATION	5-16	DETERMINING POWERHEAD CONDITION	6-32
TESTING	5-16	PISTON PINS	6-39
OIL LINES	5-5	PISTON RINGS	6-40
PRECAUTIONS	5-5	PISTONS	6-38
REMOVAL & INSTALLATION	5-5	POWERHEAD OVERHAUL TIPS	6-34
OIL PUMP	5-4	POWERHEAD PREPARATION	6-36
REMOVAL & INSTALLATION	5-4	PROPELLER	7-3
OIL PUMP CONTROL ROD	5-9	GENERAL INFORMATION	2-6
ADJUSTMENT	5-9	REMOVAL & INSTALLATION	7-3
OIL PUMP DISCHARGE RATE	5-7	PULSER COIL	3-46
ADJUSTMENT	5-8	TESTING	3-46
TESTING	5-7	PULSAR/CHARGING/GEAR COUNTER COILS	4-14
OIL TANK	5-3	DESCRIPTION & OPERATION	4-14
CLEANING & INSPECTION	5-4	REMOVAL & INSTALLATION	4-21
REMOVAL & INSTALLATION	5-3	TESTING	4-14
OVERHEAD TYPE STARTER	10-2	RECTIFIER	4-37
DT2, DT2.2, DT4 & DT5Y	10-2	REMOVAL & INSTALLATION	4-37
DT5, DT6 & DT8	10-4	TESTING	4-37
DT9.9 & DT15	10-6	REED VALVE SERVICE	3-26
DT20, DT25 & DT28	10-8	DT2 & DT2.2	3-26
DT25C, DT30C, DT35C & DT40C	10-9	ALL OTHERS	3-26
OVERHEAT SENSOR	5-19	REGULATIONS FOR YOUR BOAT	1-4
REMOVAL & INSTALLATION	5-19	CAPACITY INFORMATION	1-4
TESTING	5-19	CERTIFICATE OF COMPLIANCE	1-5
OVERHEAT WARNING SYSTEM	5-18	DOCUMENTING OF VESSELS	1-4
DESCRIPTION & OPERATION	5-18	HULL IDENTIFICATION NUMBER	1-4
OVERHEAT SENSOR	5-19	LENGTH OF BOATS	1-4
TROUBLESHOOTING	5-18	NUMBERING OF VESSELS	1-4
PISTON PINS	6-39	REGISTRATION OF BOATS	1-4
INSPECTION	6-40	SALES AND TRANSFERS	1-4
PISTON RINGS	6-40	VENTILATION	1-5
INSPECTION	6-41	VENTILATION SYSTEMS	1-5
PISTONS	6-38	REGULATOR	4-37
INSPECTION	6-39	REMOVAL & INSTALLATION	4-27
POWER TILT	8-3	TESTING	4-37
DESCRIPTION & OPERATION	8-3	REMOTE CONTROL BOX	9-2
TILT CYLINDER	8-6	DESCRIPTION & OPERATION	9-2

10-18 MASTER INDEX

EMERGENCY STOP SWITCH	9-4	REMOVAL & INSTALLATION	4-49
ENGINE STOP SWITCH	9-4	TESTING	4-49
IGNITION SWITCH	9-5	STARTING CIRCUIT	4-44
NEUTRAL START SWITCH	9-4	DESCRIPTION & OPERATION	4-44
REMOTE CONTROL BOX	9-2	STARTER MOTOR	4-45
REMOTE CONTROL CABLES	9-2	STARTER MOTOR RELAY SWITCH	4-48
REMOVAL & INSTALLATION	9-2	TROUBLESHOOTING	4-44
TRIM/TILT SWITCH	9-6	STATOR	4-40
TROUBLESHOOTING	9-2	CURRENT OUTPUT TEST	4-40
WARNING BUZZER	9-6	VOLTAGE DROP TEST	4-40
REMOTE CONTROL CABLES	9-2	TEST EQUIPMENT	4-4
ADJUSTMENT	9-3	JUMPER WIRES	4-4
REMOVAL & INSTALLATION	9-2	MULTI-METERS	4-5
REQUIRED SAFETY EQUIPMENT	1-5	TEST LIGHTS	4-5
FIRE EXTINGUISHERS	1-6	TESTING	4-6
PERSONAL FLOTATION DEVICES	1-7	OPEN CIRCUITS	4-6
SOUND PRODUCING DEVICES	1-8	RESISTANCE	4-6
TYPES OF FIRES	1-5	SHORT CIRCUITS	4-7
VISUAL DISTRESS SIGNALS	1-8	VOLTAGE	4-6
WARNING SYSTEM	1-7	VOLTAGE DROP	4-6
SAFETY IN SERVICE	1-12	THERMOSTAT	5-13
DO'S	1-12	CLEANING & INSPECTION	5-14
DON'TS	1-12	REMOVAL & INSTALLATION	5-13
GENERAL	1-12	THROTTLE CABLE	9-9
SAFETY TOOLS	1-16	ADJUSTMENT	9-9
EYE AND EAR PROTECTION	1-16	REMOVAL & INSTALLATION	9-9
WORK CLOTHES	1-17	THROTTLE VALVE SENSOR	3-40
WORK GLOVES	1-16	ADJUSTMENT	3-42
SELF DIAGNOSTIC SYSTEM	3-49	REMOVAL & INSTALLATION	3-46
DIAGNOSIS PROCEDURE	3-494	TESTING	3-40
FAIL SAFE EMERGENCY BACKUP	3-49	THROTTLE VALVE SWITCH	3-25
TROUBLE CODES	3-49	DESCRIPTION & OPERATION	3-25
SERIAL NUMBER IDENTIFICATION	2-2	SERVICE	3-26
SHIFTING PRINCIPLES	7-2	TILLER HANDLE	9-7
COUNTER-ROTATING UNIT	7-2	DESCRIPTION & OPERATION	9-7
STANDARD ROTATING UNIT	7-2	ENGINE START SWITCH	9-10
SHOP EQUIPMENT	1-16	EMERGENCY STOP SWITCH	9-9
CHEMICALS	1-17	ENGINE STOP SWITCH	9-9
SAFETY TOOLS	1-16	REMOVAL & INSTALLATION	9-7
SPARK PLUG WIRES	2-16	THROTTLE CABLE	9-9
REMOVAL & INSTALLATION	2-16	TILLER HANDLE	9-7
TESTING	2-16	TROUBLESHOOTING	9-7
SPARK PLUGS	2-12	ENGINE START SWITCH	9-10
GENERAL INFORMATION	2-12	TILT CYLINDER	8-6
INSPECTION & GAPPING	2-15	OVERHAUL	8-6
READING SPARK PLUGS	2-15	REMOVAL & INSTALLATION	8-6
REMOVAL & INSTALLATION	2-13	TILT MOTOR & PUMP	8-4
SPARK PLUG HEAT RANGE	2-12	BLEEDING THE SYSTEM	8-4
SPARK PLUG SERVICE	2-13	CHECKING FLUID LEVEL	8-4
SPECIFICATIONS		OVERHAUL	8-6
CAPACITIES	2-48	REMOVAL & INSTALLATION	8-5
CARBURETOR	3-52	TESTING	8-5
CARBURETOR IDLE SCREW	2-34	TILT SWITCH	8-6
CONVERSION FACTORS	1-27	TILT/TRIM	
ENGINE REBUILDING	6-48	MANUAL TILT	8-2
ENGINE TORQUE	6-46	POWER TILT	8-3
GENERAL ENGINE	2-36	POWER TRIM/TILT	8-6
IGNITION COIL	4-50	TIMING AND SYNCHRONIZATION	2-16
MAINTENANCE INTERVALS	2-45	PREPARATION	2-17
SERIAL NUMBER IDENTIFICATION	2-41	SYNCHRONIZATION	2-16
TUNE-UP	2-35	TIMING	2-16
TYPICAL TORQUE VALUES - METRIC BOLTS	1-28	TOOLS	1-18
TYPICAL TORQUE VALUES - U.S. STANDARD BOLTS	1-28	ELECTRONIC TOOLS	1-23
SPRING COMMISSIONING CHECKLIST	2-32	HAND TOOLS	1-19
STARTER		MEASURING TOOLS	1-24
BENDIX TYPE	10-11	OTHER COMMON TOOLS	1-22
HAND REWIND	10-2	SPECIAL TOOLS	1-23
OVERHEAD	10-2	TRIM/TILT	
STARTER MOTOR	4-45	MANUAL TILT	8-2
DESCRIPTION & OPERATION	4-45	POWER TILT	8-3
OVERHAUL	4-48	POWER TRIM/TILT	8-6
REMOVAL & INSTALLATION	4-47	TRIM/TILT CYLINDER	8-13
TESTING	4-45	ASSEMBLY	8-15
STARTER MOTOR RELAY SWITCH	4-48	CLEANING & INSPECTION	8-15
DESCRIPTION & OPERATION	4-48	DISASSEMBLY	8-15

REMOVAL & INSTALLATION	8-14	DT55 AND DT65 MOTORS	2-25
TESTING	8-13	DT75 AND DT85 MOTORS	2-28
TRIM/TILT MOTOR	8-10	DT90 AND DT100 MOTORS	2-29
ASSEMBLY	8-13	DT115 AND DT140 MOTORS	2-29
CLEANING AND INSPECTION	8-12	DT150, DT175, DT200 MOTORS	2-31
DISASSEMBLY	8-11	IGNITION SYSTEM	2-16
REMOVAL & INSTALLATION	8-10	INTRODUCTION	2-11
TESTING	8-10	SPARK PLUG WIRES	2-16
TRIM/TILT PUMP	8-8	SPARK PLUGS	2-12
REMOVAL & INSTALLATION	8-9	TIMING AND SYNCHRONIZATION	2-16
TESTING	8-8	TUNE-UP SEQUENCE	2-11
TRIM/TILT RELAY	8-16	TUNE-UP SEQUENCE	2-11
REMOVAL & INSTALLATION	8-18	UNDERSTANDING AND TROUBLESHOOTING ELECTRICAL SYSTEMS . 4-2	
TESTING	8-16	BASIC ELECTRICAL THEORY	4-2
TRIM/TILT SWITCH	8-15,	ELECTRICAL COMPONENTS	4-2
9-6		ELECTRICAL SYSTEM PRECAUTIONS	4-7
REMOVAL & INSTALLATION	9-6	TEST EQUIPMENT	4-4
TESTING	9-6	TESTING	4-6
TRIM/TILT & PIVOT POINTS	2-6	TROUBLESHOOTING	4-6
INSPECTION AND LUBRICATION	2-6	WIRE AND CONNECTOR REPAIR	4-7
TROUBLESHOOTING	1-13	WARNING BUZZER	9-6
BASIC OPERATING PRINCIPLES	1-13	REMOVAL & INSTALLATION	9-7
CHARGING SYSTEM	4-39	TESTING	9-6
COMBUSTION RELATED PISTON FAILURES	3-11	WARNING SYSTEMS	
COOLING SYSTEM	5-11	BATTERY VOLTAGE	4-38
ELECTRICAL SYSTEM	4-6	DESCRIPTION & OPERATION	5-14
FUEL LINE	3-10	OIL FLOW	4-38
FUEL PUMP	3-9	OIL FLOW SENSOR	5-17
FUEL SYSTEM	3-8	OIL LEVEL	4-37
GENERAL INFORMATION	1-13	OIL LEVEL SENSOR	5-16
LOWER UNIT	7-2	OVER REVOLUTION	4-37
OIL INJECTION SYSTEM	5-2	OVERHEAT	4-38
OVERHEAT WARNING SYSTEM	5-18	TROUBLESHOOTING	5-15
POWER TILT SYSTEM	8-4	WATER PUMP	5-12
POWER TRIM/TILT SYSTEM	8-8	CLEANING & INSPECTION	5-13
REMOTE CONTROLS	9-2	REMOVAL & INSTALLATION	5-12
STARTING SYSTEM	4-44	WINTER STORAGE CHECKLIST	2-32
TILLER HANDLE	9-7	WIRE AND CONNECTOR REPAIR	4-7
WARNING SYSTEMS	5-14	WIRING DIAGRAMS	
TUNE-UP	2-11	INDEX	4-51
COMPRESSION CHECK	2-11	1 CYLINDER	4-52
DT2 AND DT2.2 MOTORS	2-17	2 & 3 CYLINDER	4-55
DT4 AND DT5Y MOTORS	2-18	4 CYLINDER	4-90
DT6 AND DT8 MOTORS	2-19	V4	4-88
DT9.9 AND DT15 MOTORS	2-20	V6	4-95
DT20, DT25 AND DT30 MOTORS	2-21		
DT35 AND DT40 MOTORS	2-22		